

VF/1M-B

APPLICATIONS: Vertical form/fill/seal machines
 Bag printing and converting
 Gas flush/MAP packaging
 Temperature use up to boiling conditions

DESCRIPTION: Coextruded film with nylon barrier
 One sided sealing
 Metallocene sealant layer
 Nylon exterior ply
 FDA approved

SPECIFICATIONS:

Property	Units		2.5 mil	3.5 mil	4.5 mil
O2TR	cc/100 sq. in.-day-atm		4.5	3.5	2.9
WVTR	g/100 sq. in.-day-atm		0.6	0.5	0.4
Dart	grams		850	1040	1480
Secant	Psia	MD	46000	59000	67000
modulus	Psia	TD	50000	59000	66000
Tensile	Psia	MD	5700	5900	5700
(at break)	%		400	410	420
	Psia	TD	5100	5200	5100
	%		400	400	410
Tear	grams	MD	335	370	420
	grams	TD	1300	1600	1800

AVAILABILITY: Bottom seal bags 38" - 66" wide, 20" - 100" deep.
 Side seal bags 12" - 100" wide, 20" - 66" deep.
 Tubing 38" - 84" wide.
 Single wound sheeting 10" - 82" wide.
 Center fold sheeting 20" - 84" wide.
 Thickness range 2-1/2, 3-1/2, 4-1/2 mils
 Color natural or tinted blue

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